# Influence of Excited States of Deep Acceptors on Hole Concentration in SiC

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**Abstract.** The influence of the excited states of acceptors on the hole concentration in p-type SiC is investigated theoretically and experimentally. Using the temperature dependence of the hole concentration p(T) in Al-doped 6H-SiC wafers, a distribution function suitable for deep acceptors is examined. From the discussion, it is found that we cannot ignore the influence of the excited states on p(T) as well as the ensemble average of the ground and excited state levels of the acceptor when the acceptor level is deep.

## Introduction

The excited states of dopants in semiconductors have been theoretically discussed using the hydrogenic dopant model [1], and the existence of the excited states of dopants in Si has been experimentally confirmed using infrared absorption measurements [1]. However, the influence of the excited states on the majority-carrier concentration has not been confirmed because the excited state levels in Si are too shallow. On the other hand, the acceptor levels  $\Delta E_A$  in SiC, measured from the top  $E_V$  of the valence band, are reported to be deeper than 150 meV [2]. Moreover, according to the hydrogenic dopant model, the first excited state level is calculated to be approximately 35 meV, which is close to normal dopant levels in Si. Therefore, the excited states of acceptors in SiC must affect the hole concentration.

The conventional distribution function for electrons, which includes the influence of the excited states of acceptors, is given by [3]

$$f_{\rm conv}(\Delta E_{\rm A}) = \frac{1}{1 + 4 \left[ g_1 \exp\left(\frac{\Delta E_{\rm A} - \Delta E_{\rm F}}{kT}\right) + \sum_{r=2} g_r \exp\left(\frac{\Delta E_r - \Delta E_{\rm F}}{kT}\right) \right]},\tag{1}$$

while the Fermi-Dirac distribution function, which does not include the influence, is given by

$$f_{\rm FD}(\Delta E_{\rm A}) = \frac{1}{1 + 4\exp\left(\frac{\Delta E_{\rm A} - \Delta E_{\rm F}}{kT}\right)},\tag{2}$$

where  $\Delta E_{\rm F}$  is the Fermi level measured from  $E_{\rm V}$ ,  $\Delta E_r$  is the difference in energy between the (r-1)-th excited state level and  $E_{\rm V}$ , which is given by the hydrogenic dopant model [1];

$$\Delta E_r = 13.6 \frac{m^*}{m_0 \varepsilon_s^2} \cdot \frac{1}{r^2} \quad [eV], \tag{3}$$

 $g_1$  is the ground-state degeneracy factor,  $g_r$  is the (r-1)-th excited state degeneracy factor, k is the Boltzmann constant, T is the absolute measurement temperature,  $m_0$  is the free-space electron mass,  $m^*$  is the hole effective mass in SiC, and  $\varepsilon_s$  is the dielectric constant of SiC. Moreover, the acceptor level is described as [1]

$$\Delta E_{\rm A} = \Delta E_{\rm I} + E_{\rm CCC} \,, \tag{4}$$

where  $E_{\text{CCC}}$  is the energy induced due to central cell corrections.

In Al-doped SiC, using  $f_{\rm FD}(\Delta E_{\rm A})$ , the values of  $\Delta E_{\rm A}$ , the acceptor density  $N_{\rm A}$  and the compensating density  $N_{\rm comp}$  were determined by a least-squares fit of the neutrality equation to p(T). However, the obtained  $N_{\rm A}$  was much higher than the Al concentration determined by secondary ion mass spectroscopy [4], suggesting that this  $N_{\rm A}$  should not be reliable. When

 $f_{\rm conv}(\Delta E_{\rm A})$  is used, the obtained  $N_{\rm A}$  becomes higher than  $N_{\rm A}$  obtained using  $f_{\rm FD}(\Delta E_{\rm A})$ . Therefore, it is necessary to newly introduce a distribution function including the influence of the excited states, which leads  $N_{\rm A}$  to be reasonable.

On the other hand, we have proposed and tested a new method for determining the densities and energy levels of several dopant species without any assumption of the number of dopant species, called Free Carrier Concentration Spectroscopy (FCCS) [5, 6]. From each peak of the FCCS signal, it is easy to determine the density and energy level of the corresponding dopant using any distribution function.

In this article, we theoretically derive a distribution function suitable for deep acceptors. Then, by the curve-fitting procedure of p(T) as well as by FCCS using three kinds of distribution functions, we analyze the experimental data obtained by Hall-effect measurements.

## **Theoretical Consideration of Distribution Function**

Electrons and holes in semiconductors are fermions, which obey the Pauli exclusion principle. In the allowed bands, we consider the multiplicity function  $W_{\text{B}i}$  for the  $n_h(\Delta E_i)$  holes arranged in the  $D_h(\Delta E_i)$  degenerate states at some energy level  $\Delta E_i$ , which is given by [7]

$$W_{\mathrm{B}i} = \frac{D_{\mathrm{h}}(\Delta E_{i})!}{[D_{\mathrm{h}}(\Delta E_{i}) - n_{\mathrm{h}}(\Delta E_{i})]! n_{\mathrm{h}}(\Delta E_{i})!}.$$
(5)

In a bandgap, on the other hand, we consider the multiplicity function  $W_A$  for the  $n_A$  holes arranged in the  $N_A$  acceptors. When we neglect the spin degeneracy as well as the excited states of acceptors, the multiplicity function  $W_{A1}$  for the  $n_A$  holes arranged in the  $N_A$  acceptors is given by

$$W_{\rm A1} = \frac{N_{\rm A}!}{(N_{\rm A} - n_{\rm A})! n_{\rm A}!}.$$
(6)

In a neutral acceptor, only an excess hole is bound to one state of the ground state and the excited states of the acceptor. Therefore, the multiplicity function  $W_{A2}$  is given by [7]

$$W_{A2} = \left[g_1 + \sum_{r=2} g_r \exp\left(-\frac{\Delta E_A - \Delta E_r}{kT}\right)\right]^{n_A}.$$
(7)

On the other hand, the ensemble average  $\overline{E_{ex}}$  of the ground and excited state levels of the acceptor is given by [7]

$$\overline{E_{\text{ex}}} = \frac{\sum_{r=2} \left(\Delta E_{\text{A}} - \Delta E_{r}\right) g_{r} \exp\left(-\frac{\Delta E_{\text{A}} - \Delta E_{r}}{kT}\right)}{g_{1} + \sum_{r=2} g_{r} \exp\left(-\frac{\Delta E_{\text{A}} - \Delta E_{r}}{kT}\right)}$$
(8)

and then the average acceptor level  $\Delta E_A$  is expressed as

$$\overline{\Delta E_{A}} = \Delta E_{A} - \overline{E_{ex}} . \tag{9}$$

Furthermore, the multiplicity function  $W_{A3}$  for degenerate spin-up and spin-down states is  $2^{n_A}$ , while the multiplicity function  $W_{A4}$  for degenerate heavy and light hole valence bands is  $2^{n_A}$ .

Therefore, the multiplicity function for acceptors is  $W_A = W_{A1}W_{A2}W_{A3}W_{A4}$ . Finally, the total number W of configurations of the system is obtained as  $W = W_A \prod W_{Bi}$ .

The thermal equilibrium configuration of the system occurs when the entropy

$$S = k \ln W \tag{10}$$

is maximum under the conservation laws of the total number  $n_{h,total}$  of holes and the total energy  $E_{total}$  of holes, that is,

$$n_{\rm h,total} = n_{\rm A} + \sum_{i} n_{\rm h} (\Delta E_i) = \text{const.}$$
(11)

and

$$E_{\text{total}} = \overline{\Delta E_{\text{A}}} n_{\text{A}} + \sum_{i} \Delta E_{i} n_{\text{h}} (\Delta E_{i}) = \text{const.}$$
(12)

Under this condition, the distribution functions for electrons are derived as

$$f(\Delta E_i) = 1 - \frac{n_{\rm h}(\Delta E_i)}{D(\Delta E_i)} = \frac{1}{1 + \exp\left(\frac{\Delta E_i - \Delta E_{\rm F}}{kT}\right)}$$
(13)

in the allowed bands, and

$$f(\Delta E_{\rm A}) = 1 - \frac{n_{\rm A}}{N_{\rm A}} = \frac{1}{1 + 4\exp\left(-\frac{\overline{E_{\rm ex}}}{kT}\right) \cdot \left[g_1 \exp\left(\frac{\Delta E_{\rm A} - \Delta E_{\rm F}}{kT}\right) + \sum_{r=2} g_r \exp\left(\frac{\Delta E_r - \Delta E_{\rm F}}{kT}\right)\right]}$$
(14)

in the bandgap.

In the case of the Fermi-Dirac distribution function, Eq. 14 comes to Eq. 2 because the excited states are neglected (r=1,  $g_1=1$ ,  $\overline{E_{ex}}=0$ ). In the case of the conventional distribution function, on the other hand, Eq. 14 becomes Eq. 1 because of  $\overline{E_{ex}}=0$ .

## **Experimental**

p(T) in a p-type 6H-SiC wafer with the resistivity of approximate 1.4  $\Omega$  cm was obtained by Hall-effect measurements at temperatures between 100 K and 380 K and at a magnetic field of 1.4 T. The thickness of the wafer was 0.42 mm, and the size of the sample for measurement was  $1 \times 1 \text{ cm}^2$ .

### **Results and Discussion**

The open circles in Fig. 1 show the experimental p(T). Using  $f_{\rm FD}(\Delta E_{\rm A})$ , the values of  $\Delta E_{\rm A}$ ,  $N_{\rm A}$  and  $N_{\rm comp}$  determined by the least-squares fit are 182 meV,  $3.0 \times 10^{19}$  cm<sup>-3</sup> and  $8.4 \times 10^{17}$  cm<sup>-3</sup>, respectively. The simulated p(T) (dotted curve) is in agreement with the experimental p(T). However,  $N_{\rm A}$  is higher than the value ( $< 5 \times 10^{18}$  cm<sup>-3</sup>) to be expected.

Using the experimental p(T), the FCCS signal is defined by [5]

$$H(T, E_{\rm ref}) \equiv \frac{p(T)^2}{(kT)^{5/2}} \exp\left(\frac{E_{\rm ref}}{kT}\right).$$
(15)

The open circles in Fig. 2 represent the experimental  $H(T, E_{ref})$ , while the dotted curve shows the  $H(T, E_{ref})$  simulated using  $\Delta E_A$ ,  $N_A$  and  $N_{comp}$  obtained in the case of  $f_{FD}(\Delta E_A)$ . Although the peak of the simulated  $H(T, E_{ref})$  coincides with the peak of the experimental  $H(T, E_{ref})$ , the FCCS signal below the peak temperature is not in agreement with the experimental one at all.

The values of  $\Delta E_A$ ,  $N_A$  and  $N_{\rm comp}$  determined from the peak of the experimental  $H(T, E_{\rm ref})$  are 205 meV,  $2.2 \times 10^{20}$  cm<sup>-3</sup> and  $2.7 \times 10^{18}$  cm<sup>-3</sup> for  $f_{\rm conv}$  ( $\Delta E_A$ ), and 189 meV,  $1.9 \times 10^{18}$  cm<sup>-3</sup> and  $3.4 \times 10^{16}$  cm<sup>-3</sup> for  $f(\Delta E_A)$ . Here, the highest excited state considered in the FCCS analysis is the 9<sup>th</sup> excited state. The values of  $\Delta E_A$ in all the cases are considered to be reasonable. The chain and solid curves represent the  $H(T, E_{\rm ref})$  simulated using  $\Delta E_A$ ,  $N_A$  and  $N_{\rm comp}$  obtained in the cases of  $f_{\rm conv}(\Delta E_A)$  and  $f(\Delta E_A)$ , respectively.

In the case of  $f_{\text{conv}}(\Delta E_{\text{A}})$ , the simulated  $H(T, E_{\text{ref}})$  is not in agreement with the experimental one at all. Moreover, the obtained  $N_{\text{A}}$  is too high. Therefore, this distribution function is not suitable for deep acceptors.



Fig. 1 Experimental and simulated p(T).

In the case of  $f(\Delta E_A)$  proposed here, the simulated  $H(T, E_{ref})$  is in better agreement with the experimental  $H(T, E_{ref})$  than the others, and  $N_A$  is more reliable than the others.

The broken, chain and solid curves in Fig. 3 show the p(T) simulated using  $\Delta E_A$ ,  $N_A$  and  $N_{comp}$  obtained in the cases of  $f_{\rm FD}(\Delta E_{\rm A})$ ,  $f_{\rm conv}(\Delta E_{\rm A})$  and  $f(\Delta E_{\rm A})$ , respectively. The simulated p(T) for  $f(\Delta E_{\rm A})$  besides  $f_{\rm FD}(\Delta E_{\rm A})$  coincides with the experimental p(T).

The value of  $N_A$  determined using  $f_{FD}(\Delta E_A)$  or  $f_{\rm conv}(\Delta E_{\rm A})$  is rather high, because  $\Delta E_{\rm A}$  is assumed to be  $\Delta E_A$ . Figure 4 shows the temperature dependences of  $\exp(-\overline{E_{ex}}/kT)$ ,  $\Delta E_{F}$  and  $\overline{\Delta E_{A}}$  simulated using  $\Delta E_{A}$ ,  $N_{\rm A}$  and  $N_{\rm com}$  obtained in the case of  $f(\Delta E_{\rm A})$ . Since  $\overline{\Delta E_A}$  decreases with T, the value of  $\exp(-\overline{E_{ex}}/kT)$ decreases from 1 to 0 rapidly, indicating that almost all acceptors become negatively ionized at moderate temperatures.

Judging coincidences from the between the experimental and simulated p(T) as well as between the experimental and simulated  $H(T, E_{ref})$ , the proposed  $f(\Delta E_{\Delta})$  is considered to be more suitable for the acceptor in SiC than the others. This indicates that in the analysis of p(T) in SiC we should consider the influence of the excited states as well as the ensemble average of the ground and excited state levels.

#### Summary

We theoretically derived the distribution function considering the influence of the excited states on p(T), in which the ensemble average of the ground and excited state levels of the acceptor was introduced. Using three kinds of distribution functions, we analyzed p(T) in p-type 6H-SiC experimentally obtained by Hall-effect measurements. It is found that FCCS is more suitable for investigating the influence of the excited states of the acceptor in SiC than the least-squares fit of the neutrality equation to p(T), and it is considered that the proposed distribution function is suitable for deep acceptors.

#### References

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Fig. 2 Experimental and simulated FCCS signals.



Fig. 3 Experimental and simulated p(T).



Fig. 4 Temperature dependences of  $\exp(-E_{ex}/kT)$ ,  $\Delta E_{F}$  and  $\Delta E_{A}$ .