

Reduction in Al Acceptor Density by Electron Irradiation in Al-Doped 4H-SiC

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Abstract

The influence of electron irradiation on the hole concentration in Al-doped 4H-SiC epilayers is investigated using the temperature dependence of the hole concentration $p(T)$.

By 4.6-MeV electron irradiation, the $p(T)$ is reduced in the whole temperature range.

In the unirradiated and irradiated samples, ~ 200 meV Al acceptors and ~ 370 meV unknown defects are detected.

By irradiation, only the density of Al acceptors is reduced from $6.2 \times 10^{15} \text{ cm}^{-3}$ to $8.2 \times 10^{14} \text{ cm}^{-3}$.

The main reduction in $p(T)$ by electron irradiation results from the decrease of the Al acceptor density, not from the creation of defects.

Motivation

Electron Irradiation

In the case of Si

The creation of vacancy-related defects.



The controlled generation of intrinsic defects in Si for using high power devices.

The decrease of the acceptor density in p-type Si.



The degradation of the conversion efficiency of Si solar cells used in space.

What happens in Al-doped p-type SiC?

Experimental

Al-doped 4H-SiC epilayer

Al-doped 4H-SiC epilayer
(thickness: 10 μm , Al-doping density: $\sim 5 \times 10^{15} \text{ cm}^{-3}$)

n-type 4H-SiC wafer
(thickness: 375.9 μm , resistivity: 0.02 Ωcm)

Irradiation

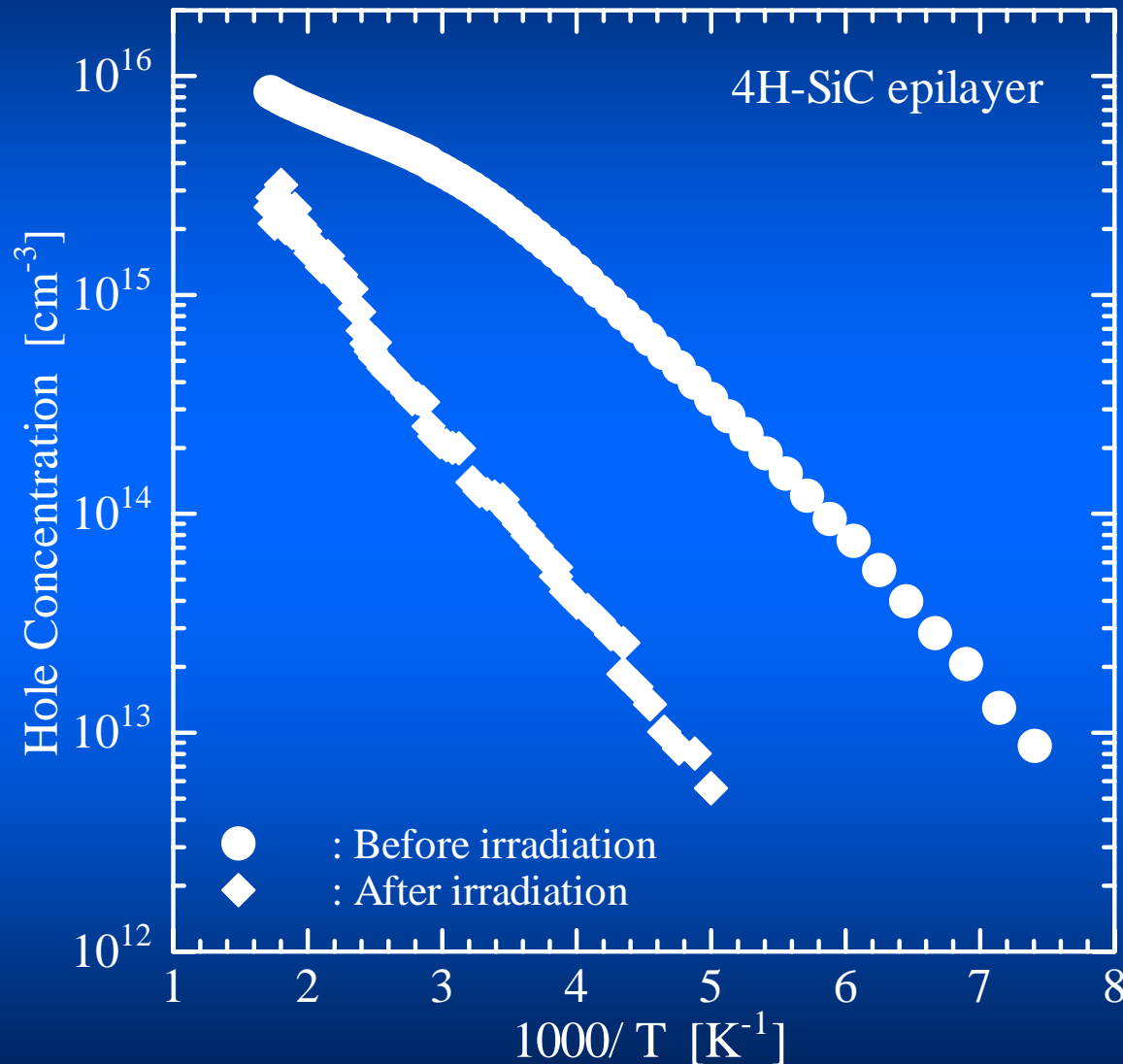
4.6 MeV electrons with $2.6 \times 10^{14} \text{ cm}^{-2}$ at room temperature

Hall-effect measurement

Temperatures: 135 K to 580 K

Magnetic field: 1.4 T

Change of temperature dependence of hole concentration



$p(T)$ is reduced **by electron irradiation**



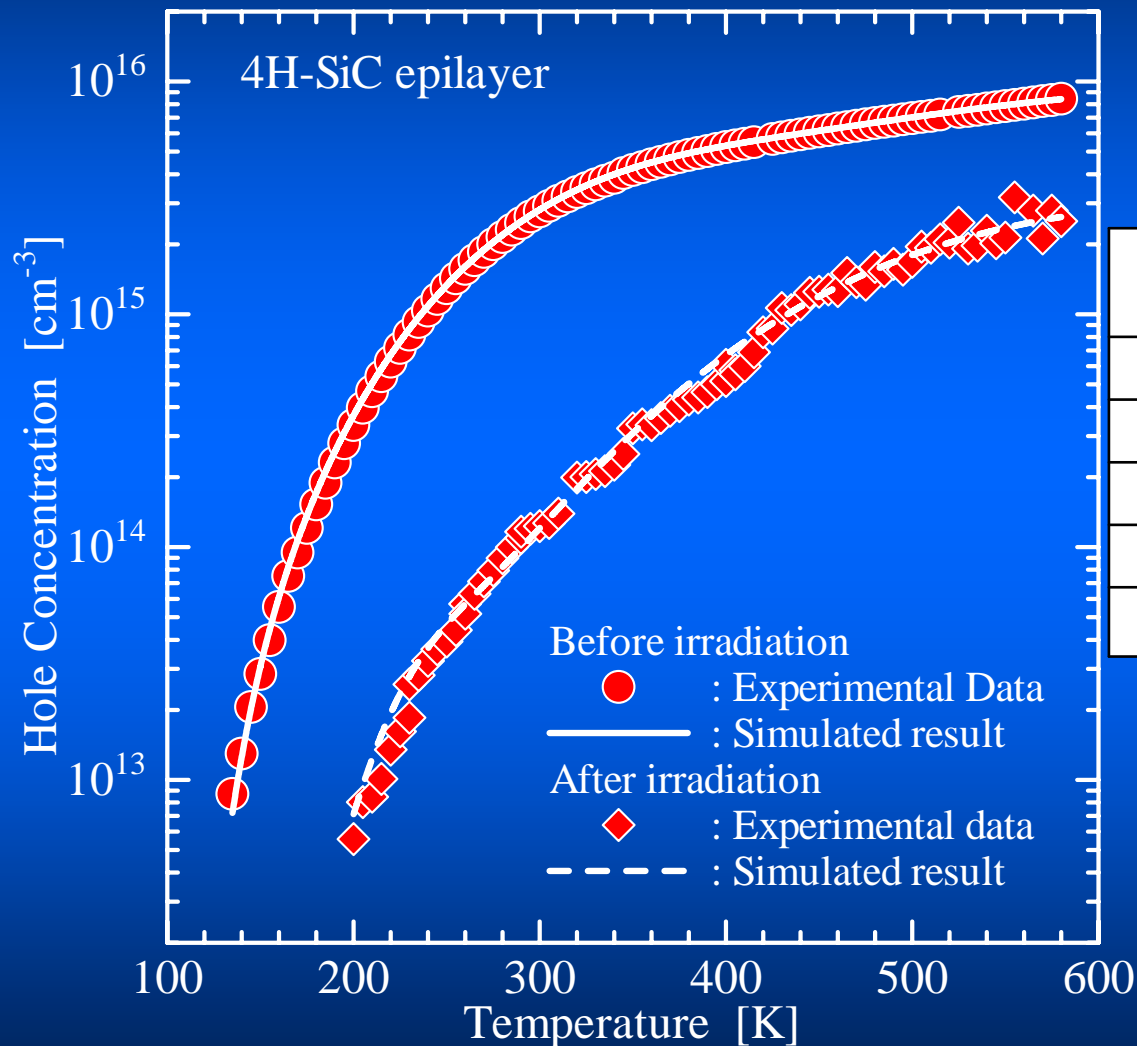
The possible reason

1. The creation of defects (**hole traps or donor-like defects**)

or

2. The decrease in **acceptor density**

Verification of obtained values



Comparison between experimental and simulated $p(T)$

	Before irradiation	After irradiation
ΔE_{A1} [meV]	203	206
N_{A1} [cm^{-3}]	6.2×10^{15}	8.2×10^{14}
ΔE_{A2} [meV]	365	383
N_{A2} [cm^{-3}]	4.2×10^{15}	3.4×10^{15}
N_{comp} [cm^{-3}]	3.4×10^{13}	7.4×10^{14}

The $p(T)$ simulations are in good agreement with the experimental $p(T)$.

Origins of these energy levels

	Before irradiation	After irradiation
E_{A1} [meV]	203	206
N_{A1} [cm ⁻³]	6.2×10^{15}	8.2×10^{14}
E_{A2} [meV]	365	383
N_{A2} [cm ⁻³]	4.2×10^{15}	3.4×10^{15}
N_{comp} [cm ⁻³]	3.4×10^{13}	7.4×10^{14}

} **Al acceptors**

} **Unknown defect**

The main reason for the reduction in $p(T)$
by electron irradiation

The Al acceptor density (~ 200 meV level) is
decreased from $6.2 \times 10^{15} \text{ cm}^{-3}$ to $8.2 \times 10^{14} \text{ cm}^{-3}$.

The unknown defect density (~ 370 meV level)
appears unchanged.

**Therefore, the decrease in the Al acceptor
density results in the reduction in $p(T)$.**

The cause of the decrease in Al acceptor density by electron irradiation

- 1) The movement of the substitutional Al atoms into the interstitial sites**
- 2) The bond-breaking between the substitutional Al atom and the nearest neighbor atom**

Further research in this area is in progress.

Summary

- 1) The effect of electron irradiation on Al-doped 4H-SiC was investigated with Hall-effect measurements.
- 2) $p(T)$ was reduced by 4.6-MeV electron irradiation.
- 3) ~ 200 meV Al-acceptor density was decreased.
- 4) ~ 370 meV unknown defects appeared unchanged.
- 5) The main reduction in $p(T)$ by irradiation resulted from the decrease in Al acceptors, not from the creation of hole traps or donor-like defects.