

## Decrease in Hole Concentration in Al-Doped 4H-SiC by Irradiation of 200 keV Electrons

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### Abstract

From the temperature dependence of the hole concentration  $p(T)$  in Al-doped 4H-SiC epilayers irradiated with 4.6 MeV electrons, we reported that the density ( $N_{Al}$ ) of a shallow acceptor with  $E_v + 0.2$  eV, which is an Al atom at a Si sublattice site, was significantly reduced, while the density ( $N_{Deep}$ ) of a deep acceptor with  $E_v + 0.35$  eV was slightly decreased [1]. Here,  $E_v$  is the valence band maximum. In unirradiated epilayers, on the other hand,  $N_{Deep} = 0.6 N_{Al}$  in a range of  $N_{Al}$  between  $8 \times 10^{14}$  and  $5 \times 10^{16} \text{ cm}^{-3}$  [2].

Since electrons with  $< 0.3$  MeV can displace only carbon (C) atoms in SiC whereas electrons with  $> 0.5$  MeV displace all the atoms (i.e., C, Al and Si) in SiC [3], we investigate the changes of  $N_{Al}$  and  $N_{Deep}$  in a 10  $\mu\text{m}$ -thick Al-doped 4H-SiC epilayer by irradiation of 200 keV electrons at fluences of  $1 \times 10^{16}$  and  $3 \times 10^{16} \text{ cm}^{-2}$ . At low temperatures,  $p(T)$  decreases with increasing fluence, whereas  $p(T)$  is unchanged at high temperatures, indicating that by irradiation of 200 keV electrons the  $N_{Al}$  is decreased while the sum of  $N_{Al}$  and  $N_{Deep}$  is unchanged.

From the analysis of  $p(T)$ ,  $N_{Al}$  decreases with increasing fluence of 200 keV electrons, while  $N_{Deep}$  increases, different from the changes of  $N_{Al}$  and  $N_{Deep}$  by irradiation of 4.6 MeV electrons. Moreover, the decrement of  $N_{Al}$  is nearly equal to the increment of  $N_{Deep}$ . Therefore, the displacement of only C atoms by irradiation of 200 keV electrons is considered to change the Al acceptor into the deep acceptor. The changes of  $N_{Al}$  and  $N_{Deep}$  by irradiation at more fluences ( $5 \times 10^{16}$  and  $7 \times 10^{16} \text{ cm}^{-2}$ ) of 200 keV electrons are now investigated.

### Reference

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